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DTAI-1038-047
Job Sheet 196935



Part No: DTAI-1038-047

Job Qty: 2 pcs

Part Name: Windshield Deflector Installation



DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/5/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DTAI-1038-047 REV.A4 IPP REV:A 17.09.12 NEW ISSUE DD VERF:JFS IPP REV:B 17.11.23 AS PER DWG
REVA.4 DD VERF:JFS

Ship Via:

disassembled
to ship separate
on order 19550

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/5/19		0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		AL 19-7-27
							Small Fab - 7		
105	QC 5	2 pcs	7/5/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		AL 2 9 2019
110	Packaging 1-1 - Pick Kit - B4B	2 pcs	7/5/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

DAS
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Container No: S200885



Part: DTAI-1038-047

Job No: 196935

Serial No/Batch: S200885

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/27/19

					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
120 QC 4	2 pcs	7/5/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
140 Packaging 3-1 - Stock - B4B	2 pcs	7/5/19	0.00 0.00		QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	

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					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	2 pcs	7/5/19	0.00 0.00	DC - 1 - B4B		AUG 29 2019
150 QC 21 - SA	2 pcs	7/5/19	0.00 0.00	DC - 2 - B4B		
				QC 21 - SA - 21		
				QC 21 - SA - 70		AUG 29 2019
				QC 21 - SA - 53		

Part Op 100 - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 BATCH:

Descriptions: 105 - QC5- Inspect part completeness to step on W/O

110 - Pick Kit

120 - QC4- 100% Inspect kits for completeness

140 - Identify and pack for shipping as per PPP DTAI-1038-047 Location: _____ PPP Rev: _____

145 - Photocopy bluefile and create labels as per PPP DTAI-1038-047 Chg 001

150 - QC21- Final Inspection - Work Order Release

Master Unit No 011085

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5502-1 ✓	Windshield Deflector - Upper	2 pcs (1 ea)	100-Small Fab - 1	S197713 ✓
D5502-11 ✓	Curved Doubler	4 pcs (2 ea)	100-Small Fab - 1	S198511 ✓
D5502-3 ✓	Windshield Deflector - Lower	2 pcs (1 ea)	100-Small Fab - 1	S195820 ✓
D5502-5 ✓	Windshield Deflector Doubler	4 pcs (2 ea)	100-Small Fab - 1	S198492 ✓
D5502-7 ✓	Windshield Deflector Upper Tab	4 pcs (2 ea)	100-Small Fab - 1	S198498 ✓
D5502-9 ✓	Windshield Deflector - Mid	2 pcs (1 ea)	100-Small Fab - 1	S197818 ✓
MS21042L08 ✓	Nut	24 Ea (12 ea)	100-Small Fab - 1	S193124 ✓
MS27039-08-14 ✓	Screw	24 Ea (12 ea)	100-Small Fab - 1	S183441 ✓
NAS1149DN832J ✓	Washer	48 Ea (24 ea)	100-Small Fab - 1	S167594 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D5502-1	2	0	0
	D5502-11	4	0	0
	D5502-3	2	0	0
	D5502-5	4	0	0
	D5502-7	4	0	0
	D5502-9	2	0	0
	MS21042L08	24	1,088	0
	MS27039-08-14	24	304	0
	NAS1149DN832J	48	1,560	0

Part Specifications

Specifications could not be found.

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